

CONSTRUCTION PRODUCTS REGULATION 2011, Declaration of Performance**DoP Number:**

CBA204

1. Unique identification code of the product-type:

HIN1322 Ball Bearing Hinge

2. Type, batch or serial number, or any other element allowing identification of the construction product as required under Article 11(4) of the CPR:

HIN1322 76mm x 51mm x 2mm Stainless Steel Ball Bearing Hinge – Grade 7

Variants – Square and Radius, All Finishes

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

For use on fire and smoke compartmentation doors, when fitted in accordance with the manufacturer's fitting instructions.

4. Name, registered trade name or registered trademark and contact address of the manufacturer as required under Article 11(5):Carlisle Brass Limited
Parkhouse Road, Carlisle, Cumbria, CA3 0JU**5. Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2):**

N/A

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:

System 1

7. In case of the declaration of performance concerning a construction product covered by a harmonized standard.

EN 1935:2002/AC:2003 Notified product certification body No. 2812 performed the determination of the product type on the basis of type testing (including sampling); initial inspection of the manufacturing plant and of the factory production control and continuous surveillance; assessment and evaluation of factory production control; and issued the certificate of constancy of performance (2812-CPR-AC0128) of the product.

8. European Technical Assessment:

N/A

9. Declared performance:

Essential characteristic	Performance	Harmonised technical specification
Self-closing		
Initial friction torque with max. door mass 40 kg	2 Nm	EN 1935:2002/AC:2003
Static load		
Load Deformation	Passed with a displacement under load: -lateral not more than 2 mm -vertical not more than 4 mm and a residual displacement after unloading. -lateral less than 0.6 mm -vertical less than 0.3 mm	
Overload	Passed	
Shear strength	Passed with a lateral and vertical displacement after unloading, Not more than 3 mm	
Hinges for use on fire-resistant and/or smoke controls doors	Grade 1: suitable for use on fire/smoke resistant door assemblies	
Durability		
Durability	Passed a 200,000 cycles test with a maximum wear: -lateral less than 0,5 mm -vertical less than 1 mm With a maximum frictional torque. -after 20 cycles 3 Nm -after completion of 200,000 cycles 3 Nm	EN 1935:2002/AC:2003
Corrosion	Pass Grade 4: 240 hrs	
Dangerous Substances Annex ZA3	The materials in the product(s) do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations.	

EN 1935: 2002 Classification achieved:

Category of use	Durability	Door mass	Fire resistance	Safety	Corrosion resistance	Security	Hinge Grade
2	7	6	1	1	4	0	7



10. The performance of the product identified in points 1 and 2 is in conformity of the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

A handwritten signature in black ink that reads 'Paul Campbell'.

Paul Campbell

Technical Manager

Date of issue: 05/01/2021

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